

Date: Wednesday, 26/09/2007 7:00:40 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW
Job Number	: 31896		
Estimate Number	: 10695		
P.O. Number	: N/A	Part Number	: D33001
This Issue	: 26/09/2007 S.O. No. : N/A	Drawing Number	: D3300 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 31896	Material	: N/A
Written By	:	Due Date	: 03/10/2007
Checked & Approved By	:	Qty:	5
Comment	Um: Each Est. A 04.11.30 New Issue KJ/RF Est. B 07-09-25 now on water jet DD verified by EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MACRLICS125	1/8" Polycast II Sheet 
		Comment: Qty.: 1.7430 sf(s)/Unit Total : 8.7150 sf(s) 1/8" Polycast II Sheet Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick (M-ACRYLIC-S.125) Batch: M104436 HB 07-10-3
2.0	WATER JET	FLOW WATER JET 
		Comment: FLOW WATER JET 1-Cut as per Dwg D3300 Dwg Rev: A HB 07-10-3 Prog Rev: A 
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  HB 07-10-3
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK  HB 07-10-3 Comments: <i>carded</i> <i>ES</i> <i>07/10/03</i> <i>ES</i>
		Comment: SECOND CHECK

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 31896

Part Number: D33001

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Identify, wrap in foam and Stock

Saw 07-10-11 (5) SL 07.10.05

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: ST218

C 07/10/12 (5)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(5) 07/10/12

Job Completion



W 07/10/12

Date: Tuesday, 4/17/2007 3:47:26 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WINDOW		
Job Number	: 31896					
Estimate Number	: 10695					
P.O. Number	:		Part Number	: D33001		
This Issue	: 4/17/2007	S.O. No. :	Drawing Number	: D3300 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: A		
Previous Run	: 26396		Material	:		
Written By	:		Due Date	: 5/20/2007 Qty: 2 Um: Each		
Checked & Approved By	:					
Comment	Est	A	04.11.30 New Issue KJ/RF			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SHEAR	SHEAR
	Comment: SHEAR Cut window: 13.20" x 24.20"	
2.0	MACRLICS125	1/8" Polycast II Sheet
	Comment: Qty.: 1.7430 sf(s)/Unit Total : 3.4860 sf(s) 1/8" Polycast II Sheet Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick (M-ACRYLIC-S.125) Batch: _____	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Trim as per template D3300-1T1 Deburr, break all sharp edges 0.010 to 0.015 Engrave part number and batch number as per Dwg D3300	
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Identify, wrap in foam and Stock	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:47:26 PM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 31896

Part Number: D33001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

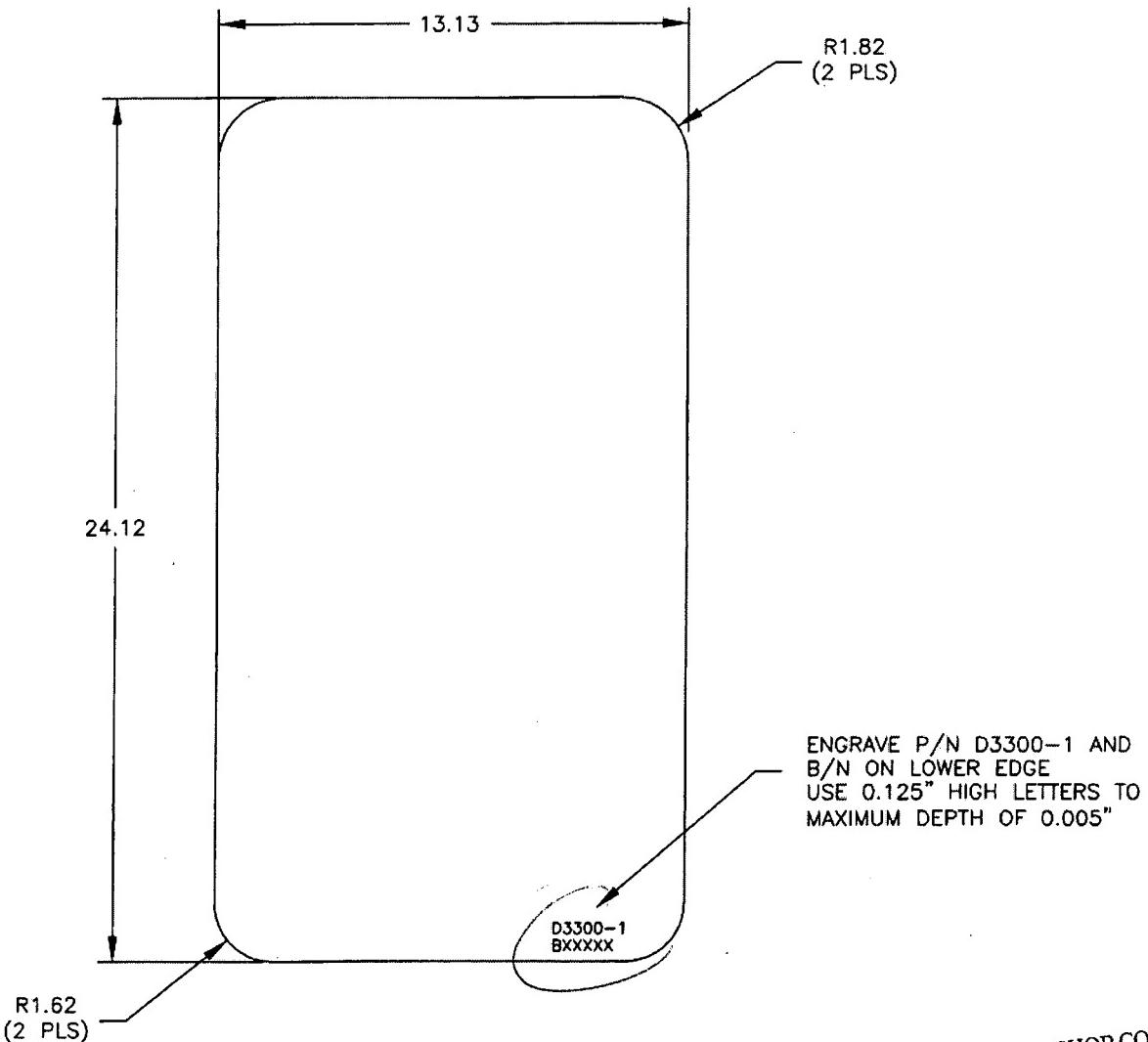
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <input checked="" type="checkbox"/>	APPROVED <input checked="" type="checkbox"/>	DRAWING NO. D3300	REV. A SHEET 1 OF 1
DATE 04.10.08	TITLE WINDOW		SCALE 1:5
A	04.10.08	NEW ISSUE	

**RELEASED**  
04.11.23 **D3300-1 WINDOW**

- 1) MATERIAL: POLCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK  
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TRIM USING D3300-1T1 TEMPLATE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31896

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DART AEROSPACE LTD	Work Order:	31896
Description: WINDOW	Part Number:	D3300-1
Inspection Dwg:	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	HB	Audited by:	DR	Prototype Approval:	W/A
Date:	67-10-3	Date:	21/10/03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

